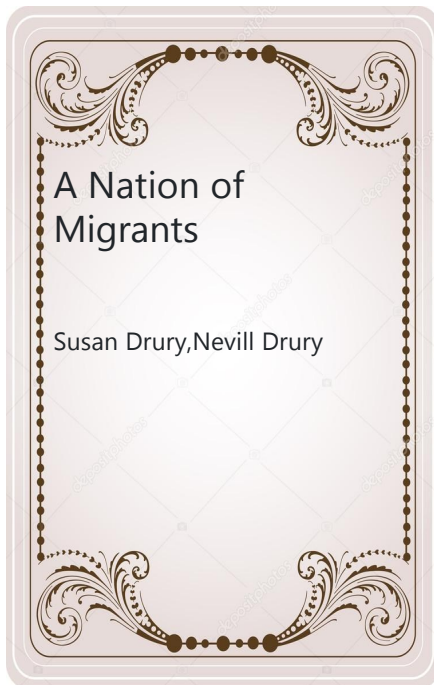


# A Nation of Migrants

Susan Drury, Nevill Drury



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